

SECTION 33 30 00
SANITARY SEWERAGE UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

Outside, underground sanitary sewer system, complete, ready for operation, including all gravity flow lines, manholes, cleanouts, frames, covers, structures, appurtenances, and connections to new building and structure, service lines, existing sanitary sewer lines, and existing sanitary structures, and all other incidentals. All work shall comply with the Standard Construction Specifications of the Metropolitan St. Louis Sewer District.

1.2 RELATED WORK

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- C. Dewatering: Section 31 23 19, DEWATERING.
- D. Section 03 30 53, SHORT FORM CAST-IN-PLACE CONCRETE.
- E. Section 33 08 17, JACKED AND BORED PIPE
- F. Section 33 08 19, MICROTUNNELING AND PIPE-JACKED TUNNELING

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, including model number, securely affixed in a conspicuous place on equipment, or name or trademark, including model number cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules, regulations and specifications of the Metropolitan St. Louis Sewer District.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data: Submit the following as one package:
 - 1. Pipe, Fittings, and, Appurtenances.
 - 2. Jointing Material.
 - 3. Manhole and Structure Material, including shop drawings of each structure.

4. Frames and Covers.
5. Steps and Ladders.
- C. Installation work plan indicating trenchless method used, casing type, guidance method, equipment utilized, testing methods etc... This Installation work plan will be subject to review and approval by the Metropolitan St. Louis Sewer District and the VA.
- D. Qualifications of installing contractor, proving the Contractor has completed 5 similar projects utilizing fixed shoring and trenchless installations.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A48/A48M-03.....Gray Iron Castings
 - A536-84(2004).....Ductile Iron Castings
 - A615/A615M-09.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement
 - A625/A625M-08.....Tin Mill Products, Black Plate, Single Reduced
 - A746-09.....Ductile Iron Gravity Sewer Pipe
 - C76-08b/C76M-08b.....Reinforced Concrete Culvert, Storm Drain and
Sewer Pipe
 - C139-05.....Concrete Masonry Units for Construction of Catch
Basins and Manholes
 - C150-07.....Portland Cement
 - C478-09a/C478M-09a.....Precast Reinforced Concrete Manhole Sections
 - C857-07.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures
 - D698-07a1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12,400 ft-lbf/ft³ (600
kN-m/m³))
 - D2321-08.....Underground Installation of Thermoplastic Pipes
for Sewers and Other Gravity-Flow Applications
 - D2412-02(2008).....Determination of External Loading
Characteristics of Plastic Pipe by Parallel-
Plate Loading
 - D3034-08a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe
and Fittings
 - D3212-07.....Joints for Drain and Sewer Plastic Pipes Using
Flexible Elastomeric Seals

- D3261-03.....Butt Heat Fusion Polyethylene (PE) Plastic
Fittings for Polyethylene (PE) Plastic Pipe and
Tubing
- D3350-08.....Polyethylene Plastics Pipe and Fittings
Materials
- F477-08.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe
- F679-08.....Poly (vinyl chloride) (PVC) Large-Diameter
Plastic Gravity Sewer Pipe and Fittings
- F794-03.....Poly (Vinyl Chloride) (PVC) Ribbed Gravity Sewer
Pipe and Fittings Based on Controlled Inside
Diameter
- F894-0507.....Polyethylene (PE) Large Diameter Profile Wall
Sewer and Drain Pipe
- F949-06a.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer
Pipe with Smooth Interior and Fittings
- C. American Water Works Association (AWWA):
- C508-09.....Swing Check Valves for Waterworks, 2 inches (50
mm) Through 24 inches (600 mm) NPS
- C509-01.....Resilient Seated Gate Valves for Water-Supply
Service
- C515-09.....Reduced-Wall, Resilient-Seated Gate Valves For
Water Supply Service
- C512-04.....Air Release, Air/Vacuum, and Combination Air
Valves for Waterworks Service
- C550-05.....Protective Epoxy Interior Coatings for Valves
and Hydrants
- C605-05.....Underground Installation of Polyvinyl (PVC)
Pressure Pipe and Fittings for Water
- C900-07Polyvinyl Chloride (PVC) Pressure Pipe, 100 mm
(4 inches) Through 300 mm (12 inches) for Water
Distribution
- C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 350 mm through 1,200 mm (14
Inches through 48 Inches), for Water
Transmission and Distribution
- C906-99.....Polyethylene (PE) Pressure Pipes and Fittings,
100 mm through 1575 mm (4 Inches through 63
Inches), for Water Distribution
- D. American Association of State Highway and Transportation Officials
(AASHTO):

M198-08.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections using Preformed Flexible Joint
Sealants

E. Uni-Bell PVC Pipe Association:

Uni-B-6-98.....Recommended Practice Low Pressure Air Testing of
Installed Sewer Pipe

PART 2 - PRODUCTS

2.1 PIPING

A. Gravity Flow Lines (Pipe and Fittings):

1. Polyvinyl Chloride (PVC):

a. Pipe and Fittings, 100 to 375 mm (4 to 15 inches) in diameter, shall conform to ASTM D3034, Type PSM, SDR 26. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D3212. Gaskets shall conform to ASTM F477. Solvent welded joints shall not be permitted.

b. Pipe and fittings, 450 to 900 mm (18 to 36 inches) in diameter, shall be solid wall or have a corrugated or ribbed exterior profile and a smooth interior. Pipe shall conform to the following:

- 1) Pipe and fittings shall conform to ASTM F949 corrugated sewer pipe with a smooth interior. The corrugated outer wall shall be fused to the smooth innerwall at the corrugation valley. Pipe and fitting shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 350 kPa (50 psi) at 5 percent deflection, when tested in accordance with ASTM D2412. Corrugation shall be perpendicular to the axis of the pipe to allow gaskets to be installed on field cut sections of pipe without the requirement for special fittings.
- 2) Ribbed wall PVC pipe and fittings shall conform to ASTM F794 ribbed sewer pipe with smooth interior pipe and fittings shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 320 kPa (46 psi) when tested in accordance with ASTM D 2412, at 5 percent vertical deflection. Joints shall not leak at 7.6 m (25 feet) of head under 5 percent deflection.
- 3) Solid wall pipe and fittings shall conform to ASTM F679, SDR 26 pipe and fittings shall gaskets conforming to ASTM F477, and shall be able to withstand a hydrostatic pressure of 345 kPa (50 psi).

- B. Alternative Pipes as required by trenchless method may be used provided Metropolitan St. Louis Sewer District, VA and Engineer approval is granted. Time for this approval process may extend beyond the standard 2 weeks. No additional contract time or value will be granted for time in review of alternative proposal.

2.2 JOINTING MATERIAL

A. Gravity Flow Lines:

1. Polyvinyl Chloride (PVC) Pipe (Gravity Use): Joints, ASTM D3212.
Elastomeric gasket, ASTM F477.

2.3 MANHOLES AND VAULTS

- A. Manholes and vaults shall be constructed of precast reinforced concrete rings, precast reinforced sections, or cast-in-place concrete. Precast segmental blocks may be used for manhole renovation and repair. The manholes and vaults shall be in accordance with Metro St. Louis Sewer District standard details, and the following:

1. Precast Concrete Segmental Blocks: Blocks shall conform to ASTM C139 and shall not be less than 150 mm (6 inches) thick for manholes to a depth of 3.6m (12 feet); not less than 200 mm (8 inches) thick for manholes deeper than 3.6m (12 feet) deep. Blocks shall be not less than 200 mm (8 inches) in length. Blocks shall be shaped so that joints seal and bond effectively with cement mortar. Parge structure interior and exterior with 15 mm (1/2 inch) of cement mortar applied with a trowel and finished to an even glazed surface.
2. Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 1200 mm (48 inches) in diameter. Wall thickness shall conform to requirements of ASTM C478, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
3. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.
4. Mortar:
 - a. Precast Concrete Segmental Block Structures: By volume, 1 part of Portland cement, 1/4 part lime hydrate, and 3 parts sand.
 - b. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 21 L (5-1/2 gallons) per sack of cement.

5. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M198.
6. Frames and covers shall be gray cast iron conforming to ASTM A48. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words "METRO ST LOUIS SEWER DISTRICT SEWER". The studs and the lettering shall be raised 3.2 mm (1/8 inch). The cover shall be a minimum of 600 mm (24 inches) in diameter and shall have four 19 mm (3/4 inch) vent holes and two lifting slots. The bearing surface of the frame and cover shall be machine finished. The cover shall fit firmly on the frame without movement when subject to traffic.
7. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 406 mm (16 inches) wide and project a minimum of 178 mm (7 inches) away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 400 mm (16 inch) centers.

2.4 CONCRETE

Concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

2.5 REINFORCING STEEL

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

2.6 CLEANOUT FRAMES AND COVERS

Frames and covers shall be gray iron casting conforming to ASTM A48. The frame and cover shall be rated for HS20-44 wheel loading, have a studded pattern on its cover, vent holes, and lifting slots. The cover shall fit firmly on the frame without movement when subject to vehicular traffic. The word "SEWER" shall be cast on the cover.

2.7 WARNING TAPE

Standard, .1mm (4Mil) polyethylene 76 mm (3 inch) wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES

- A. Install sanitary sewer service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.
- B. Connections of service line to building piping shall be made after the new sanitary sewer system has been constructed, tested, and accepted for operation by the COTR. The Contractor shall install all temporary caps or plugs required for testing.
- C. When building services have not been installed at the time when the sanitary sewer system is complete, provide temporary plugs or caps at the ends of all service lines. Mark the location and depth of the service lines with continuous warning tape placed 300 mm (12 inches) above service lines.

3.2 ABANDONED MANHOLES STRUCTURES AND PIPING

- A. Manholes and Structures Outside of Burial Sections: Completely remove structure.
- B. Manholes and Structures within 20 feet of Burial Sections: Remove frame and cover and cut and remove the top of the structure to an elevation of 1200 mm (4 feet) below the existing grade, puncture the bottom slab and completely fill the structure with 3/4" minus crushed gravel or flowable fill.
- C. Piping under Burial Sections shall be abandoned in place and completely filled with flowable fill per Section 31 23 23.33.
- D. Piping outside of Burial Sections shall be completely removed or completely filled with concrete, and abandoned in-place.
- E. The Contractor shall comply with all OSHA confined space requirements while working within existing manholes and structures.
- F. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting

below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

3.4 CONNECTIONS TO EXISTING VA OWNED MANHOLES

- A. During construction of new connections to existing manholes, it shall be the sole responsibility of the Contractor to maintain continued sanitary sewer service to all buildings and users upstream. The contractor shall provide, install, and maintain all pumping, conveyance system, dams, weirs, etc. required to maintain the continuous flow of sewage. All temporary measures required to meet this requirement shall be subject to the review of the COTR.
- B. Core existing structure, install pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- C. The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all pipes connected to the manhole.
- D. Connections and alterations to existing manholes shall be constructed so that finished work conforms as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY COMPANY MANHOLES

- A. Comply with all rules and regulations of the public utility.
- B. The connection to the existing utility shall comply with the standard details and specifications of the public utility company, except as specifically modified on the plans and specifications.

3.6 GENERAL PIPING INSTALLATION

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade. Pressure (force) mains shall have the bells facing the direction of flow.
- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.

- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility. Sanitary sewers shall cross at least 600 mm (2 feet) below water lines.
- H. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 300 mm (12 inches) over the crown of the pipe.
- I. Warning tape shall be continuously placed 300 mm (12 inches) above sewer pipe
- J. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:
 - 1. Polyvinyl Chloride (PVC) Piping: ASTM D2321.
- K. Trenchless Installation of Sanitary Sewer
 - 1. See specification Section 33 08 17 and Section 33 08 19 for sanitary sewer pipe installation by trenchless methods.

3.7 MANHOLES AND VAULTS

- A. General:
 - 1. Circular Structures:
 - a. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 15 mm (1/2 inch) or cement mortar applied with a trowel and finished to an even glazed surface.
 - b. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
 - c. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
 - 3. Do not build structures when air temperature is 0 degrees C (32 degrees F), or below.

4. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
5. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1:12 (1-inch per foot) nor more than 1:6 (2 inches per foot). Bottom slab and benches shall be concrete.
6. The wall that support access rungs or ladder shall be 90 degrees vertical from the floor of structure to manhole cover.
7. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
8. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 50 mm (2 inches) above the adjacent finish grade. Install a 200 mm (8 inches) thick, by 300 mm (12 inches) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.8 CLEANOUTS

- A. 150 millimeters (6 inches) in diameter and consisting of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Center-set cleanouts, located in unpaved areas, in a 300 by 300 by 150 mm (12 by 12 by 6 inches) thick concrete slab set flush with adjacent finished grade. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 50 mm (2 inches) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 600 mm (24 inches) in diameter.
- B. The top of the cleanout assembly shall be 50 mm (2 inches) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.9 INSPECTION OF SEWERS

Inspect and obtain the Contracting Officer's approval. Thoroughly flush out before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable. The contractor shall coordinate inspection of the work by the St. Louis MSD.

3.10 TESTING OF SANITARY SEWERS

- A. Perform leakage, alignment (mandrel), and manhole testing as described in Part 4 B of the St. Louis MSD Standard Specifications.

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